

Data Sheet

CA-PET Pet cf15%

Tabella 1

Suggested print sets	unit	value	test method
extruder temp	C°	230-250	internal
plate temp	C°	30-60	internal
min. nozzle diameter	mm.	0.45	internal
fun	%	0	internal
print speed	mm/1°	40	internal
Property			
Density	g/cm3	1.4	ISO 1183
Water absorption at equilibrium	%	0.3	ISO 3167 A
Linear moulding shrinkage	VSR 3mm.	max0.1mm	ISO 3167 A
Tensile strenght	MPa	80	ISO 527
Modulus of elasticity	GPa	9	ISO 527
Flexural modulus	GPa	8	ISO 178
Charpy impact sternght	kJ / m2	40	ISO 179
Continuos service temp.	UL 746 B	100°	ISO 3167 A

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