

Data Sheet

Tabella 1

Suggested print sets	unit	value	test method
extruder temp	C°	220-0+10	internal
plate temp	C°	50	internal
min. nozzle diameter	mm.	0.2	internal
fan	%	0-60	internal
print speed	mm/1°	30-50	internal
Property			
Density	g/cm3	1.12	ISO 1183
Water absorption at equilibrium	%	0.8	ISO 62
Flexural modulus	MPa	32	ISO 178
Vicat point	C°	168	ISO 306
Hardness	Shore A - D	95-35	ISO 868
Tensile test - stress at break	%	>200	ISO 527
Charpy impact V notched 23°	kJ / m2	no break	ISO 179
Charpy impact V notched -30°	kJ / m2	no break	ISO 179

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