

Data Sheet

Verum T

Suggested print sets	unit	value	test method
extruder temp	C°	265 -0+10	internal
plate temp	C°	100-0+10	internal
min. nozzle diameter	mm.	30	internal
fun	%	0-10	internal
print speed	mm/1°	35-45	internal
Property			
Density	g/cm3	1.20	ISO 1183
Water absorption at equilibrium	%	0.31	ISO 62
Deflection temperature	C°	136°	ASTM 648
Vicat point	C°	143°	ISO 306
Hardness	Shore R	118	ASTM D785
Tensile test - stress at break	MPa	32	ISO 527
Charpy impact V notched 23°	kJ / m2	25	ISO 179
Unnotched Izod impact	kJ / m2	no break	ISO 180

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